

(43) International Publication Date
12 May 2005 (12.05.2005)

PCT

(10) International Publication Number
WO 2005/042155 A2(51) International Patent Classification⁷: B01J 37/03,
23/46, C07C 45/38, 45/39

(74) Agents: BAZZICHELLI, Alfredo et al.; c/o Società Italiana Brevetti S.p.A., Piazza di Pietra 39, I-00186 Roma (IT).

(21) International Application Number: PCT/IB2004/052230

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(22) International Filing Date: 28 October 2004 (28.10.2004)

(25) Filing Language: Italian

(26) Publication Language: English

(30) Priority Data:
RM2003A000502 29 October 2003 (29.10.2003) IT

(71) Applicant (for all designated States except US): CONSIGLIO NAZIONALE DELLE RICERCHE [IT/IT]; P.le Aldo Moro 7, I-00185 Roma (IT).

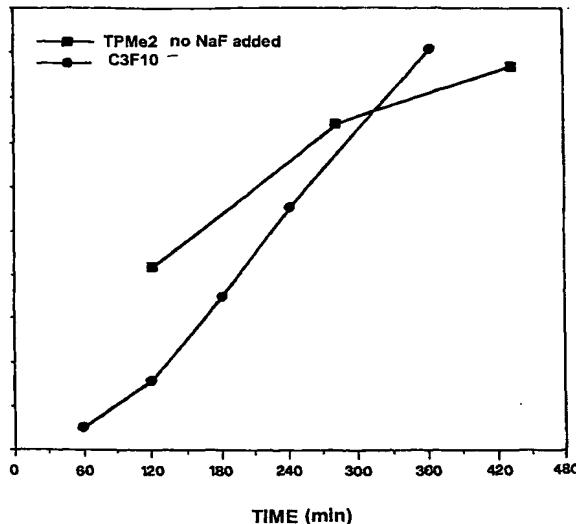
(72) Inventors; and

(75) Inventors/Applicants (for US only): PAGLIARO, Mario [IT/IT]; Viale del Fante 50, I-90146 Palermo (IT). CIRIMINNA, Rosaria [IT/IT]; Via Guadagna 1/o, I-90124 Palermo (IT).

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI,

[Continued on next page]

(54) Title: AEROBIC CATALYSTS OF ALCOHOL OXIDATION IN ORGANIC SOLVENTS AND IN SUPERCRITICAL CARBON DIOXIDE AND PROCESS FOR THE PRODUCTION OF CATALYSTS AND USE THEREOF IN OXIDATIVE CONVERSIONS



Aerobic benzyl alcohol oxidation to benzaldehyde in scCO₂ on TPAP trapped in C3-F-10 10% propyl-fluorinated silicon oxide matrices (rounded points) and 50% methylated TPAP-Me2 (square points)

(57) Abstract: Nano hybrid sol-gel materials, based on silica organically modified (ormosil) and doped with the ruthenium species tetra-*n*-propylammonium perruthenate (TPAP) are highly efficient catalysts for the selective oxidation of alcohols to carbonyls with oxygen at low pressure, in organic solvents as well as in carbon dioxide in supercritical state. Novel, highly active and stable materials are the fluorinated ormossils. Optimal conditions for the preparation and use thereof in liquid-phase as well as in supercritical CO₂ were set by studying the structure-activity relationships of the materials, with particular reference to the surface hydrophobic/hydrophilic properties and to the textural ones.



SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

- *without international search report and to be republished upon receipt of that report*